

Praxair Material Safety Data Sheet

1. Chemical Product and Company Identification

Product Name: Isobutylene (MSDS No. P-4614-D)	Trade Names: Isobutylene
Chemical Name: 2-Methylpropene	Synonyms: Isobutene, methylpropene
Chemical Family: Alkene	Product Grades: 2.0, 3.0 - Research
Telephone:	Company Name: Praxair, Inc.
Emergencies: 1-800-645-4633*	39 Old Ridgebury Road
CHEMTREC: 1-800-424-9300*	Danbury, CT 06810-5113
Routine: 1-800-PRAXAIR	

*Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier, Praxair sales representative, or call 1-800-PRAXAIR (1-800-772-9247).

2. Hazards Identification

EMERGENCY OVERVIEW

DANGER! Flammable liquid and gas under pressure.

Can form explosive mixtures with air.

May cause frostbite.

May cause dizziness and drowsiness.

Self-contained breathing apparatus and protective clothing may be required by rescue workers.

Under ambient conditions, this product is a colorless gas with a mild, sweetish odor.

OSHA REGULATORY STATUS: This material is considered hazardous by the OSHA Hazard Communications Standard (29 CFR 1910.1200).

POTENTIAL HEALTH EFFECTS:

Effects of a Single (Acute) Overexposure

Inhalation. May be mildly irritating to mucous membranes. At high concentrations, may cause drowsiness. At very high concentrations, may act as an asphyxiant and cause headache, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.

Skin Contact. No harm expected from gas. Liquid may cause frostbite, a cryogenic injury resembling a burn.

Swallowing. An unlikely route of exposure, but frostbite of the lips and mouth may result from contact with the liquid.

Eye Contact. Liquid may cause frostbite.

Effects of Repeated (Chronic) Overexposure. Repeated or prolonged exposure may cause dermatitis.

Other Effects of Overexposure. This product is an asphyxiant. Lack of oxygen can kill.

Medical Conditions Aggravated by Overexposure. The defatting properties of isobutylene may aggravate an existing dermatitis.

CARCINOGENICITY: Isobutylene is not listed by NTP, OSHA, or IARC.

POTENTIAL ENVIRONMENTAL EFFECTS: For further information, see section 12, Ecological Information.

3. Composition/Information on Ingredients

See section 16 for important information about mixtures.

COMPONENT	CAS NUMBER	CONCENTRATION
Isobutylene	115-11-7	>99%*

*The symbol > means "greater than."

4. First Aid Measures

INHALATION: Immediately remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Call a physician.

SKIN CONTACT: For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). In case of massive exposure, remove clothing while showering with warm water for at least 15 minutes. Call a physician.

SWALLOWING: An unlikely route of exposure. This product is a gas at normal temperature and pressure.

EYE CONTACT: Immediately flush eyes thoroughly with warm water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. See a physician, preferably an ophthalmologist, immediately.

NOTES TO PHYSICIAN: *This material may be a cardiac sensitizer; avoid the use of epinephrine. There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.*

5. Fire Fighting Measures

FLAMMABLE PROPERTIES: Flammable gas. Forms explosive mixtures with air and oxidizing agents. Heat of fire can build pressure in cylinder and cause it to rupture.

SUITABLE EXTINGUISHING MEDIA: CO₂, dry chemicals, water spray, or fog.

PRODUCTS OF COMBUSTION: Carbon monoxide, carbon dioxide

PROTECTION OF FIREFIGHTERS: DANGER! Flammable liquid and gas under pressure.

Evacuate all personnel from danger area. Immediately cool cylinders with water spray from maximum distance, taking care not to extinguish flames. Remove ignition sources if without risk. If flames are accidentally extinguished, explosive re-ignition may occur. Use self-contained breathing apparatus and protective clothing. Stop flow of gas if without risk while continuing cooling water spray. Remove all cylinders from area of fire if without risk. Allow fire to burn out. On-site fire brigades must comply with OSHA 29 CFR 1910.156.

Specific Physical and Chemical Hazards. Isobutylene cylinders are equipped with a pressure-relief device. (Exceptions may exist where authorized by DOT.) No part of a cylinder

should be subjected to a temperature higher than 125°F (52°C). If venting or leaking isobutylene catches fire, do not extinguish flames. Flammable vapors may spread from leak, creating an explosive re-ignition hazard. Vapors can be ignited by pilot lights, other flames, smoking, sparks, heaters, electrical equipment, static discharge, or other ignition sources at locations distant from product handling point. Explosive atmospheres may linger. Before entering area, especially confined areas, check atmosphere with approved explosion meter.

Protective Equipment and Precautions for Firefighters. Firefighters should wear self-contained breathing apparatus and full fire-fighting turnout gear.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

DANGER! Flammable liquid and gas under pressure.

Personal Precautions. Forms explosive mixtures with air. Immediately evacuate all personnel from danger area. Use self-contained breathing apparatus and protective clothing where needed. Remove all sources of ignition if without risk. Reduce vapors with fog or fine water spray. Shut off flow if without risk. Ventilate area or move leaking cylinder to well-ventilated area. Flammable gas may spread from leak. Before entering area, especially confined areas, check atmosphere with an appropriate device.

Environmental Precautions. Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. If necessary, call your local supplier for assistance.

7. Handling and Storage

PRECAUTIONS TO BE TAKEN IN HANDLING: Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. Keep away from heat, sparks, and open flame. Use only spark-proof tools and explosion-proof equipment. Leak check with soapy water; never use a flame. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open valve. If valve is hard to open, discontinue use and contact your supplier. Close cylinder valve when not in use; keep closed even when empty.

PRECAUTIONS TO BE TAKEN IN STORAGE: Store and use with adequate ventilation. Separate cylinders from oxygen and other oxidizers by at least 20 ft (6.1 m), or use a barricade of noncombustible material. This barricade should be at least 5 ft (1.53 m) high and have a fire resistance rating of at least ½ hour. Firmly secure cylinders upright to keep them from falling or being knocked over. Isobutylene cylinders designed to accept a valve protection cap must be provided with a cap. Screw cap firmly in place by hand. Post "No Smoking or Open Flames" signs in storage and use areas. There must be no sources of ignition. All electrical equipment in storage areas must be explosion-proof. Storage areas must meet national electric codes for Class 1 hazardous areas. Store only where temperature will not exceed 125°F (52°C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

RECOMMENDED PUBLICATIONS: For further information on storage, handling, and use, see Praxair publication P-14-153, *Guidelines for Handling Gas Cylinders and Containers*. Obtain from your local supplier.

8. Exposure Controls/Personal Protection

COMPONENT	OSHA PEL	ACGIH TLV-TWA (2009)
Isobutylene	Not Established.	250 ppm

TLV-TWAs should be used as a guide in the control of health hazards and not as fine lines between safe and dangerous concentrations.

IDLH = Not available.

ENGINEERING CONTROLS:

Local Exhaust. Use an explosion-proof local exhaust system.

Mechanical (General). Inadequate. See SPECIAL.

Special. Use only in a closed system.

Other. None

PERSONAL PROTECTIVE EQUIPMENT:

Skin Protection. Wear work gloves when handling cylinders, neoprene gloves where contact with product may occur. Metatarsal shoes for cylinder handling, protective clothing where needed. Select in accordance with OSHA 29 CFR 1910.132 and 1910.133. Regardless of protective equipment, never touch live electrical parts.

Eye/Face Protection. Select in accordance with OSHA 29 CFR 1910.133.

Respiratory Protection. A respiratory protection program that meet OSHA 29 CFR 1910.134, ANSI Z88.2, or MSHA 30 CFR 72.710 (where applicable) requirements must be followed whenever workplace conditions warrant respirator use. Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure (e.g., an organic vapor cartridge). For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus.

9. Physical and Chemical Properties

APPEARANCE:	Colorless gas
ODOR:	Mildly sweetish
ODOR THRESHOLD:	Not available.
PHYSICAL STATE:	Gas at normal temperature and pressure
pH:	Not applicable.
FREEZING POINT at 1 atm:	-220.61°F (-140.34°C)
BOILING POINT at 1 atm:	19.58°F (-6.9°C)
FLASH POINT (test method):	-105°F (-76°C) TCC
EVAPORATION RATE (Butyl Acetate = 1):	High
FLAMMABILITY:	Flammable
FLAMMABLE LIMITS IN AIR , % by volume:	LOWER: 1.8% UPPER: 8.8%
VAPOR PRESSURE at 70°F (21.1°C)	23.85 psig (164.44 kPa)
VAPOR DENSITY at 70°F (21.1°C) and 1 atm:	2.324 kg/cm ³ (0.1451 lb/ft ³)
SPECIFIC GRAVITY (Air = 1) at 70°F (21.1°C) and 1 atm:	1.937

SOLUBILITY IN WATER at 77°F (25°C):	263 ppm by (wt)
PARTITION COEFFICIENT: n-octanol/water:	2.34
AUTOIGNITION TEMPERATURE:	869°F (465°C)
DECOMPOSITION TEMPERATURE:	Not available.
PERCENT VOLATILES BY VOLUME:	100
MOLECULAR WEIGHT:	56.108
MOLECULAR FORMULA:	C ₄ H ₈

10. Stability and Reactivity

CHEMICAL STABILITY: Unstable Stable

CONDITIONS TO AVOID: Elevated temperatures and/or the presence of a catalyst

INCOMPATIBLE MATERIALS: Oxidizing agents, halogens, acids

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal decomposition or burning produces carbon monoxide and carbon dioxide.

POSSIBILITY OF HAZARDOUS REACTIONS: May Occur Will Not Occur

Thermal decomposition or burning produces carbon monoxide and carbon dioxide.

11. Toxicological Information

ACUTE DOSE EFFECTS: None known.

STUDY RESULTS: None known.

12. Ecological Information

ECOTOXICITY: No known effects.

OTHER ADVERSE EFFECTS: This product does not contain any Class I or Class II ozone-depleting chemicals.

13. Disposal Considerations

WASTE DISPOSAL METHOD: Do not attempt to dispose of residual or unused quantities. Return cylinder to supplier.

14. Transport Information

DOT/IMO SHIPPING NAME: Isobutylene

HAZARD CLASS:	PACKING GROUP/Zone:	IDENTIFICATION NUMBER:	PRODUCT RQ:
2.1	NA*	UN1055	Not applicable

SHIPPING LABEL(s): FLAMMABLE GAS

PLACARD (when required): FLAMMABLE GAS

*NA – Not Applicable.

SPECIAL SHIPPING INFORMATION: Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

Shipment of compressed gas cylinders that have been filled without the owner's consent is a violation of federal law [49 CFR 173.301(b)].

MARINE POLLUTANTS: Isobutylene is not listed as a marine pollutant by DOT.

15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, state, and local regulations.

U.S. FEDERAL REGULATIONS:

EPA (ENVIRONMENTAL PROTECTION AGENCY)

CERCLA: COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT OF 1980 (40 CFR Parts 117 and 302):

Reportable Quantity (RQ): None

SARA: SUPERFUND AMENDMENT AND REAUTHORIZATION ACT:

SECTIONS 302/304: Require emergency planning based on Threshold Planning Quantity (TPQ) and release reporting based on Reportable Quantities (RQ) of Extremely Hazardous Substances (EHS) (40 CFR Part 355):

TPQ: None

EHS RQ (40 CFR 355): None

SECTIONS 311/312: Require submission of MSDSs and reporting of chemical inventories with identification of EPA hazard categories. The hazard categories for this product are as follows:

IMMEDIATE: Yes

DELAYED: Yes

PRESSURE: Yes

REACTIVITY: No

FIRE: Yes

SECTION 313: Requires submission of annual reports of release of toxic chemicals that appear in 40 CFR Part 372.

Isobutylene is not subject to reporting under Section 313.

40 CFR 68: RISK MANAGEMENT PROGRAM FOR CHEMICAL ACCIDENTAL RELEASE PREVENTION: Requires development and implementation of risk management programs at facilities that manufacture, use, store, or otherwise handle regulated substances in quantities that exceed specified thresholds.

Isobutylene is listed as a regulated substance in quantities of 10,000 lbs (4536 kg) or greater.

TSCA: TOXIC SUBSTANCES CONTROL ACT: Isobutylene is listed on the TSCA inventory.

OSHA: OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION:

29 CFR 1910.119: PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS: Requires facilities to develop a process safety management program based on Threshold Quantities (TQ) of highly hazardous chemicals.

Isobutylene is not listed in Appendix A as a highly hazardous chemical. However, any process that involves a flammable gas on site in one location in quantities of 10,000 lbs (4536 kg) or greater is covered under this regulation unless the gas is used as a fuel.

STATE REGULATIONS:

CALIFORNIA: Isobutylene is not listed by California under the SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (Proposition 65).

PENNSYLVANIA: Isobutylene is subject to the PENNSYLVANIA WORKER AND COMMUNITY RIGHT-TO-KNOW ACT (35 P.S. Sections 7301-7320).

16. Other Information

Read and understand all labels and instructions supplied with all containers of this product.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE: *Flammable liquid and gas under pressure.* Use piping and equipment adequately designed to withstand pressures to be encountered. Use a backflow device in any piping. All piped systems and associated equipment must be grounded. Electrical equipment must be non-sparking or explosion-proof. Use only in a closed system. Gas can cause rapid suffocation due to oxygen deficiency. Store and use with adequate ventilation. Never work on a pressurized system. If there is a leak, blow the system down in an environmentally safe manner in compliance with all federal, state, and local laws; then repair the leak. Never place a compressed gas cylinder where it may become part of an electrical circuit.

NOTE: Prior to using any plastics, confirm their compatibility with isobutylene.

Mixtures. When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Remember, chemicals have properties that can cause serious injury or death.

HAZARD RATING SYSTEMS:**NFPA RATINGS:**

HEALTH = 2
 FLAMMABILITY = 4
 INSTABILITY = 1
 SPECIAL = None

HMIS RATINGS:

HEALTH = 1
 FLAMMABILITY = 4
 PHYSICAL HAZARD = 2

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: CGA-510.
PIN-INDEXED YOKE: Not applicable.
ULTRA-HIGH-INTEGRITY CONNECTION: Not applicable.

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlet V-1 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 4221 Walney Road, 5th Floor, Chantilly, VA 20151-2923, Telephone (703) 788-2700, <http://www.cganet.com/Publication.asp>.

AV-1 *Safe Handling and Storage of Compressed Gases*
 P-1 *Safe Handling of Compressed Gases in Containers*
 P-14 *Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres*
 SB-2 *Oxygen-Deficient Atmospheres*
 V-1 *Compressed Gas Cylinder Valve Inlet and Outlet Connections*
 — *Handbook of Compressed Gases, Fourth Edition*

Praxair asks users of this product to study this MSDS and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair, Inc., it is the user's obligation to determine the conditions of safe use of the product.

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