SECTION 1. Product and company identification

1.1. Product identifier

Product form: Substance
Name: Silicon tetrafluoride
CAS No: 7783-61-1
Formula: SiF4

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Industrial use. Use as directed.

1.3. Details of the supplier of the safety data sheet

Praxair, Inc.
10 Riverview Drive
Danbury, CT 06810-6268 · USA
T 1-800-772-9247 (1-800-PRAXAIR) · F 1-716-879-2146
www.praxair.com

1.4. Emergency telephone number

Emergency number: Onsite Emergency: 1-800-645-4633
CHEMTREC, 24hr/day 7days/week
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887
(collect calls accepted, Contract 17729)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-US classification
Compressed gas H280
Acute Tox. 2 (inhalation: gas) H330
Skin Corr. 1A H314
Eye Dam. 1 H318

2.2. Label elements

GHS-US labeling
Hazard pictograms (GHS-US):

Signal word (GHS-US): DANGER
Hazard statements (GHS-US):
H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED
H314 - CAUSES SEVERE SKIN BURNS AND EYE DAMAGE
H330 - FATAL IF INHALED
CGA-HG22 - CORROSIVE TO THE RESPIRATORY TRACT

Precautionary statements (GHS-US):
P202 - Do not handle until all safety precautions have been read and understood
P260 - Do not breathe gas/vapors
P262 - Do not get in eyes, on skin, or on clothing
P271+P403 - Use and store only outdoors or in a well-ventilated place
P280+P284 - Wear protective gloves, protective clothing, eye protection, respiratory protection, and/or face protection
P405 - Store locked up
P501 - Dispose of contents/container in accordance with container Supplier/owner instructions
CGA-PG05 - Use a back flow preventive device in the piping
CGA-PG20+CGA-PG10 - Use only with equipment of compatible materials of construction and rated for cylinder pressure
Silicon tetrafluoride Safety Data Sheet P-4652
Date of issue: 01/01/1980  Revision date: 10/24/2016  Supersedes: 05/01/2015

CGA-PG12 - Do not open valve until connected to equipment prepared for use
CGA-PG18 - When returning cylinder, install leak tight valve outlet cap or plug
CGA-PG06 - Close valve after each use and when empty
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)

2.3. Other hazards
Other hazards not contributing to the classification: None.

2.4. Unknown acute toxicity (GHS US)
No data available

SECTION 3: Composition/Information on ingredients
3.1. Substance

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon tetrafluoride</td>
<td>(CAS No) 7783-61-1</td>
<td>100</td>
</tr>
</tbody>
</table>

3.2. Mixture
Not applicable

SECTION 4: First aid measures
4.1. Description of first aid measures
First-aid measures after inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a physician. WARNING: To avoid possible chemical burns, the rescuer should avoid breathing any exhaled air from the victim.

First-aid measures after skin contact: In case of contact, immediately flush affected areas with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician. Wash clothing before reuse. Discard contaminated shoes. Soak burned areas in ice and, if available, an aqueous solution of 0.2% benzethonium chloride (aka Hyamine 1622 solution) or zephiran chloride (aka bezalkonium chloride solution) Alternatively, apply calcium gluconate cream to affected areas on the skin.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately.

First-aid measures after ingestion: Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed
No additional information available

4.3. Indication of any immediate medical attention and special treatment needed
Obtain medical assistance. Do not give morphine, barbiturates, or cardiac or respiratory stimulants.

SECTION 5: Firefighting measures
5.1. Extinguishing media
Suitable extinguishing media: Foam, dry chemical, carbon dioxide.
Unsuitable extinguishing media: Water may be ineffective.

5.2. Special hazards arising from the substance or mixture
Reactivity: Reacts with water to form hydrogen fluoride fumes.

5.3. Advice for firefighters
Firefighting instructions: DANGER! Toxic, corrosive, high-pressure gas.
Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with OSHA 29 CFR 1910.156 and applicable standards under 29 CFR 1910 Subpart L—Fire Protection.
Silicon tetrafluoride
Safety Data Sheet P-4652

Special protective equipment for fire fighters: Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

Specific methods: Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.

Other information: Containers are equipped with a pressure relief device. (Exceptions may exist where authorized by DOT.).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Reacts with water to form hydrogen fluoride fumes. DANGER: Toxic. Corrosive. Wear a self-contained breathing apparatus and appropriate personal protective equipment (PPE). (gas tight, chemical-protective) Evacuate personnel to a safe area. Approach suspected leak area with caution. Remove all sources of ignition. Toxic, corrosive vapor can spread from spill. Ventilate area or move container to a well-ventilated area. Before entering the area, especially a confined area, check the atmosphere with an appropriate device.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Prevent waste from contaminating the surrounding environment. Prevent soil and water pollution. Dispose of contents/container in accordance with local/regional/national/international regulations. Contact supplier for any special requirements.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Do not breathe gas/vapor. Avoid all contact with skin, eyes, or clothing. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.
7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 125°F (52°C). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap, if provided, firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Silicon tetrafluoride (7783-61-1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>USA OSHA</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Use only in a closed system. A corrosion-resistant, forced-draft fume hood is preferred. LOCAL EXHAUST: A corrosion-resistant system is acceptable.

In semiconductor process gas and other suitable applications, Praxair recommends the use of engineering controls such as gas cabinet enclosures, automatic gas panels (used to purge systems on cylinder changeout), excess-flow valves throughout the gas distribution system, double containment for the distribution system, and continuous gas monitors.

Eye protection: Provide readily accessible eye wash stations and safety showers. Wear safety glasses when handling cylinders; vapor-proof goggles and a face shield during cylinder changeout or whenever contact with product is possible. Select eye protection in accordance with OSHA 29 CFR 1910.133.

Skin and body protection: Wear metatarsal shoes and work gloves for cylinder handling, and protective clothing where needed. Wear appropriate chemical gloves during cylinder changeout or wherever contact with product is possible. Select per OSHA 29 CFR 1910.132, 1910.136, and 1910.138.

Respiratory protection: When workplace conditions warrant respirator use, follow a respiratory protection program that meets OSHA 29 CFR 1910.134, ANSI Z88.2, or MSHA 30 CFR 72.710 (where applicable). Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molecular mass</td>
<td>104 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless. Gives off white fumes in moist air.</td>
</tr>
<tr>
<td>Odor</td>
<td>Choking irritating</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>No data available</td>
</tr>
</tbody>
</table>
**Relative evaporation rate (ether=1):** Not applicable.

**Melting point:** -86.8 °C (-124.2°F)

**Freezing point:** No data available

**Boiling point:** -94.8 °C (-138.6°F)

**Flash point:** Not applicable.

**Critical temperature:** -14.2 °C (6.4°F)

**Auto-ignition temperature:** Not applicable.

**Decomposition temperature:** No data available

**Flammability (solid, gas):** No data available

**Vapor pressure:** Not applicable.

**Critical pressure:** 37.1 bar (538.9 psia)

**Relative vapor density at 20 °C:** No data available

**Relative density:** Not known.

**Density:** 4.31 kg/m³ (0.269 lb/ft³) (at 21.1 °C (70 °F))

**Relative gas density:** 3.6

**Solubility:** Reacts with water.

Water: No data available

**Log Pow:** Not applicable.

**Log Kow:** Not applicable.

**Viscosity, kinematic:** Not applicable.

**Viscosity, dynamic:** Not applicable.

**Explosive properties:** Not applicable.

**Oxidizing properties:** No data available

**Explosion limits:** Non flammable.

### Additional information

- Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level.

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Reacts with water to form hydrogen fluoride fumes.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

May occur.

#### 10.4. Conditions to avoid

Avoid moisture in installation systems.

#### 10.5. Incompatible materials


#### 10.6. Hazardous decomposition products

Fluorine. Silicon.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

**Acute toxicity:** Inhalation: gas: FATAL IF INHALED.

<table>
<thead>
<tr>
<th>Silicon tetrafluoride (F)</th>
<th>LC50 inhalation rat (ppm)</th>
<th>ATE US (gases)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>922 ppm/1h</td>
<td>461.000 ppmV/4h</td>
</tr>
</tbody>
</table>
**Skin corrosion/irritation**: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
- **pH**: Not applicable.

**Serious eye damage/irritation**: CAUSES SERIOUS EYE DAMAGE.
- **pH**: Not applicable.

**Respiratory or skin sensitization**: Not classified

**Germ cell mutagenicity**: Not classified

**Carcinogenicity**: Not classified

**Reproductive toxicity**: Not classified

**Specific target organ toxicity (single exposure)**: Not classified

**Specific target organ toxicity (repeated exposure)**: Not classified

**Aspiration hazard**: Not classified

---

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general: No data available.

#### 12.2. Persistence and degradability

**Silicon tetrafluoride (7783-61-1)**

| Persistence and degradability | Not applicable for inorganic gases. |

#### 12.3. Bioaccumulative potential

**Silicon tetrafluoride (7783-61-1)**

| Log Pow | Not applicable. |
| Log Kow | Not applicable. |
| Bioaccumulative potential | No data available. |

#### 12.4. Mobility in soil

**Silicon tetrafluoride (7783-61-1)**

| Mobility in soil | No data available. |
| Ecology - soil | Because of its high volatility, the product is unlikely to cause ground or water pollution. |

#### 12.5. Other adverse effects

**Other adverse effects**: May cause pH changes in aqueous ecological systems.

**Effect on ozone layer**: None

**Effect on the global warming**: No known effects from this product

---

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste disposal recommendations: Do not attempt to dispose of residual or unused quantities. Return container to supplier.

---

### SECTION 14: Transport information

In accordance with DOT

| Transport document description | UN1859 Silicon tetrafluoride, 2.3 |
| UN-No.(DOT) | UN1859 |
| Proper Shipping Name (DOT) | Silicon tetrafluoride |
| Class (DOT) | 2.3 - Class 2.3 - Poisonous gas 49 CFR 173.115 |
Hazard labels (DOT) : Poison Gas  
2.3 - Poison gas

DOT Special Provisions (49 CFR 172.102) : 2 - This material is poisonous by inhalation (see 171.8 of this subchapter) in Hazard Zone B (see 173.116(a) or 173.133(a) of this subchapter), and must be described as an inhalation hazard under the provisions of this subchapter

**Additional information**

Emergency Response Guide (ERG) Number : 125;173

Other information : No supplementary information available.

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers:

- Ensure there is adequate ventilation.  
- Ensure that containers are firmly secured.  
- Ensure cylinder valve is closed and not leaking.  
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.  
- Ensure valve protection device (where provided) is correctly fitted.

**Transport by sea**

UN-No. (IMDG) : 1859

Proper Shipping Name (IMDG) : SILICON TETRAFLUORIDE

Class (IMDG) : 2 - Gases

MFAG-No : 125

**Air transport**

UN-No. (IATA) : 1859

Proper Shipping Name (IATA) : Silicon tetrafluoride

Class (IATA) : 2

Civil Aeronautics Law : Gases under pressure/Gases toxic under pressure

**SECTION 15: Regulatory information**

15.1. US Federal regulations

**Silicon tetrafluoride (7783-61-1)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

<table>
<thead>
<tr>
<th>SARA Section 311/312 Hazard Classes</th>
<th>Delayed (chronic) health hazard</th>
<th>Immediate (acute) health hazard</th>
<th>Reactive hazard</th>
<th>Sudden release of pressure hazard</th>
</tr>
</thead>
</table>

15.2. International regulations

**CANADA**

**Silicon tetrafluoride (7783-61-1)**

Listed on the Canadian DSL (Domestic Substances List)

**EU-Regulations**

**Silicon tetrafluoride (7783-61-1)**

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
15.2. National regulations

Silicon tetrafluoride (7783-61-1)

- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Listed on the Canadian IDL (Ingredient Disclosure List)
- Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

Silicon tetrafluoride (7783-61-1)

| State or local regulations | U.S. - New Jersey - Right to Know Hazardous Substance List |

SECTION 16: Other information

Other information: When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Praxair asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Praxair, Inc, it is the user's obligation to determine the conditions of safe use of the product.

Praxair SDSs are furnished on sale or delivery by Praxair or the independent distributors and suppliers who package and sell our products. To obtain current SDSs for these products, contact your Praxair sales representative, local distributor, or supplier, or download from www.praxair.com. If you have questions regarding Praxair SDSs, would like the document number and date of the latest SDS, or would like the names of the Praxair suppliers in your area, phone or write the Praxair Call Center (Phone: 1-800-PRAXAIR/1-800-772-9247; Address: Praxair Call Center, Praxair, Inc, P.O. Box 44, Tonawanda, NY 14151-0044).

PRAXAIR and the Flowing Airstream design are trademarks or registered trademarks of Praxair Technology, Inc. in the United States and/or other countries.
NFPA health hazard: 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard: 0 - Materials that will not burn.

NFPA reactivity: 2 - Normally unstable and readily undergo violent decomposition but do not detonate. Also: may react violently with water or may form potentially explosive mixtures with water.

NFPA specific hazard: W - Unusual reactivity with water. This indicates a potential hazard using water to fight a fire involving this material.

**HMIS III Rating**

Health: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability: 0 Minimal Hazard

Physical: 3 Serious Hazard

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.